



"Welcome to the first annual Open Day of the EPSRC Centre for Innovative Manufacturing in Continuous Manufacturing and Crystallisation. The Centre was established in 2011 thanks to significant support from EPSRC, a large number of companies including major multinational endusers as well as SME technology providers and from the collaborating universities. Our shared vision is to accelerate the adoption of continuous manufacturing processes, systems and plants for the production of high-value chemical products including pharmaceuticals, dyes and pigments, energetic materials and others. Clearly, addressing the significant engineering and physical science challenges across the national Centre's scope requires a collaborative, interdisciplinary effort and our inaugural Open Day is aimed at introducing national and international activities in this area as well as highlighting opportunities to engage further with the exciting programme moving forward."

Prof Alastair Florence,

**Centre Director** 





## Programme

## Thursday 13<sup>th</sup> September, Barony Hall, University of Strathclyde

### **Morning Session**

09:30 – 10:00 - Glass covered Walkway and Winter Gardens Attendee registration and coffee

10:00 – 10:20 – Great Hall Welcome, Introduction and Centre Overview Professor Alastair Florence, Session Chair

10:20 – 10:45 – Great Hall 'Control of size and shape distribution in continuous crystallisation systems' Professor Zoltan Nagy, Loughborough University and Purdue University

10:45 – 11:10 – Great Hall 'High resolution video imaging as a crystallization tool' Dr Cameron Brown, Heriot-Watt University

11:10 – 11:40 – Great Hall & Transept Tea / coffee and posters

11.40 – 12:05 – Great Hall
'Going against the flow, an Astra Zeneca perspective'
Dr Jon-Paul Sherlock, AstraZeneca

12:05 – 12:50 – Great Hall
Keynote: 'Flow chemistry as an improved approach to multi-step synthesis'
Professor Ian Baxendale, University of Durham

12:50 – 14:30 – Great Hall & Transept Lunch and poster session





## Programme

## Thursday 13<sup>th</sup> September, Barony Hall, University of Strathclyde

### Afternoon Session

14:30 – 14:40 - Great Hall Mr Craig Johnston, Session Chair

### 14:40 - 15:00 - Great Hall

Remarks from Dr. Richard Bailey, EPSRC and Dr Clive Badman OBE, CMAC Chair and GlaxoSmithKline

### 15:00 – 15:25 – Great Hall

'Developing Pharmaceutical Continuous Crystallization Processes - Knowledge & Gaps' Dr Chris Price, GlaxoSmithKline

### 15:25 - 15:50 - Great Hall

'Exploring alternative product-process Supply Networks Models in Pharma' Dr Jag Srai, University of Cambridge

15:50 – 16:20 – Great Hall & Transept Tea / coffee and posters

### 16: 20 – 17:05 - Great Hall

Keynote: 'Multiscale design models for continuous agglomeration processes for delivery form manufacture' Professor Jim Litster, Purdue University

17:05 – 17:30 - Great Hall

Session close and round-up Remarks from the Principal, Professor Sir Jim McDonald with poster prize presentation





## Programme

## Thursday 13<sup>th</sup> September, Barony Hall, University of Strathclyde

### Evening

### 17:30 - 18:30 - Winter Gardens

Wine reception and music composed for the RSC as part of the International year of Chemistry.

### 19:30

Dinner, Arisaig, Merchant Square, Merchant City.







### Speaker's biographies

#### Prof Alastair Florence, EPSRC Centre Director

Alastair Florence is the Director of the EPSRC Centre for Innovative Manufacturing in Continuous Manufacturing and Crystallisation and a Professor of Pharmaceutical Sciences at the Strathclyde Institute of Pharmacy and Biomedical Sciences at the University of Strathclyde. As a pharmaceutical scientist, he has expertise in crystallisation and crystallisation screening of pharmaceuticals and other molecular solids and in approaches to the discovery, characterisation and control of physical forms including polymorphs, solvates, salts, co-crystals and amorphous solids. A key focus is on the physical analysis of crystalline and polycrystalline solids to study the influence of crystallisation conditions, processing, temperature and other factors on their structure and properties in pure and formulated states.

#### Prof Zoltan Nagy, EPSRC Centre, Loughborough University and Purdue University

Zoltan K Nagy is a Professor of Process Systems Engineering at the Chemical Engineering Department at Loughborough University, where he leads the research in the area of Pharmaceutical and Crystallisation Systems Engineering and Process Control. He is also a Professor of Chemical Engineering at Purdue University. His research interests include pharmaceutical systems engineering, modeling, monitoring, optimization and control of chemical processes in particular crystallization systems, and process analytical technologies. He is subject editor (pharmaceutical engineering) for Chemical Engineering Research and Design, and associate editor for Control Engineering Practice.

#### Dr Cameron Brown, EPSRC Centre, Heriot-Watt University

Cameron Brown is currently a research associate for the EPSRC Centre of Innovative Manufacturing in Continuous Manufacturing and Crystallisation within the Institute of Mechanical, Process and Energy Engineering at Heriot-Watt University. His current research is primarily focused on the development of process analytical tools for monitoring crystallization in continuous oscillatory baffled reactors.





## Speaker's biographies

#### Dr Jon-Paul Sherlock, Director Physical Sciences, AstraZeneca

Jon-Paul Sherlock received his chemical engineering degree and PhD from UMIST before joining Zeneca in the Process Technology Department at Huddersfield in 1997. He provided technical support to pilot plant campaigns before moving to Grangemouth to finalise the design, commission and start up a large volume agrochemical production facility. In 2001, he joined AstraZeneca Process R&D, Charnwood, to establish process engineering in drug substance process development at the site. He was responsible for the development and exploitation of a purpose built process engineering laboratory and the management of a team of process engineers and scientists. Following a period in drug development project management in the respiratory area, Jon-Paul became Head of Process Engineering in 2008 for one of the UK development sites and then in 2010 became Director, Physical Science UK/US in the new Pharmaceutical Development function. He leads a multi-skilled group of scientists and engineers driving understanding of materials and product performance. Jon-Paul was awarded the IChemE Hanson Medal for his article on "10 things chemists should know about engineers", is a Fellow of the IChemE and a Board member of the BRITEST and CMAC consortia.

#### Professor Ian Baxendale, University of Durham

Ian Baxendale is a Professor in the Department of Chemistry at Durham University. His primary research direction is the synthesis of biologically potent molecules which encompasses the design, development and integration of new processing techniques for their preparation and solving challenges associated with the syntheses of new pharmaceutical and agrochemical compounds.

#### Craig Johnston, EPSRC Centre Industrial Director

Craig Johnston is the Operations Director of CMAC and the Industrial Director of the EPSRC Centre for Innovative Manufacturing in Continuous Manufacturing and Crystallisation and. is a fellow of the Institute of Chemical Engineers. His industrial career spans 22 years, working for ICI, Zeneca, Avecia and Fujifilm. Roles included technical, production, start-up management and technology leadership. Responsibilities included new product introduction, process improvement, project definition, capital expenditure and novel process technology evaluation. He was a board director with Britest Ltd (2006-2011) an industry / academic consortium focussed on adding value through process understanding and design. He is currently chair of Chemical Sciences Scotland Innovation Group.



## Speaker's biographies

#### Dr Richard Bailey, Senior Sector Manager, EPSRC

Richard has worked at EPSRC for over 9 years, during which time he has worked for the Engineering, Manufacturing, Infrastructure & Environment, Chemistry, eScience, Transformative Research and Digital Economy programmes. As Senior Sector Manager for Transport Vehicles and Systems, he co-ordinates EPSRC interactions with the transport sector. Richard has a PhD from UMIST in Instrumentation and Analytical Chemistry.

#### Dr Clive Badman OBE, Vice President, Investigational Material Supply, GlaxoSmithKline

Clive Badman took up the position of Vice President, Investigational Material Supply, in R&D, in May 2010. He is responsible for the supply chain for clinical trials worldwide and the scale up and transfers of products into manufacturing. Clive joined Beecham Pharmaceuticals in 1978 and has held positions of increasing responsibility in Development and Production both at site and in central functions. Clive has a BSc and PhD in Chemistry from Dundee University and is a Visiting Professor at Strathclyde University and Chairman of CMAC (Continuous Manufacturing and Crystallisation). He was awarded an OBE in 2012

#### Dr Chris Price Manager, Particle Generation, Control & Engineering GSK Stevenage & Harlow

Chris Price manages a multi-functional team at GSK responsible for; particle science, process engineering, process analytics and continuous processing aspects of new drug development at the interface between chemistry and formulation. Throughout his career he has lead research programmes in batch and continuous crystallization, measurement of crystallization kinetics, particle engineering and sonocrystallization, in-situ crystallization monitoring and control, automated filtration and washing and accelerated process development linking chemical and pharmaceutical development. Chris received his BSc in Chemistry from the University of York and his MSc and PhD in Chemical Engineering specialising in crystallisation from Manchester University.



## Speaker's biographies

#### Dr Jag Srai, EPSRC Centre, University of Cambridge

Jag is Head of the Centre for International Manufacturing, Institute for Manufacturing, University of Cambridge; managing a group of 25 researchers, lecturers and practitioners. The group operates in-depth collaborative projects with Industry to develop/identify manufacturing and supply chain capabilities and their associated network configuration models. Previous roles have been in Industry working for leading Multi-Nationals, as a Supply Chain Director of Multinational Regional business, Technical Director of a National Business, and other Senior Management positions, with 17 years industrial experience in a variety of front-line operational roles. Significant consultancy experience developed applying latest research into practice with leading organisations.

#### Professor Jim Lister, Purdue University

Jim Lister is a Professor of Chemical Engineering and Industrial and Physical Pharmacy at Purdue University and an internationally recognized leader in particle science and technology. His main research interests focus on particle design, the production of particles with well controlled size and morphology from sub-micron to millimeter scale. He is particularly well known for his work on granulation and is the author of a recently published text in the area, The Science and Engineering of Granulation Processes. Dr. Lister and Professor Ted White from the University of Queensland have established a major research focus on the recovery and delivery of bioactives for food and pharmaceutical applications.

#### Professor Sir Jim McDonald, Principle, University of Strathlycde

Professor Sir Jim McDonald is responsible for the day-to-day management of the University and is also responsible to the University Court for the finances of the University. He was appointed Principal in November 2008 and took up his post in March 2009. Professor McDonald leads specifically on Strategy and Planning; Research and Knowledge and Exchange and External Affairs and Development. He started his Strathclyde career as an undergraduate, before studying for an MSc and PhD in Power Engineering and Power System Economic. Sir Jim returned to the University in 1984 after eight years in industry and held several academic positions in the department of Electronic & Electrical Engineering including Head of Department, ultimately taking up the post of Rolls Royce Professor of Electrical Power Systems in 1994. He was promoted to Deputy Principal in August 2006 with a focus on research enhancement and business development. In October 2006 he was appointed Director of the Glasgow Research Partnership in He was awarded a knighthood in The Queen's Diamond Jubilee Birthday Honours for his services to education, engineering and the economy.





## **Poster Presentations**

- 1. 'Process Optimisation of L-Glutamic Acid in a Continuous Oscillatory Baffled Crystalliser' Naomi Briggs; EPSRC Centre, University of Strathclyde
- 'Design Approach for Moving from Batch to Continuous: Oscillatory Baffled Reactor (OBR) Technology'

Thomas McGlone, EPSRC Centre, University of Strathclyde

- **3.** 'Feasibility studies on reactive crystallisation of calcium carbonate in a CoFlore' Vishal Raval, EPSRC Centre, University of Strathclyde
- **4.** 'Discovery and Continuous crystallisation of a co-crystal in a Oscillatory Baffled Crystalliser (COBC)'

Lihua Zhao, EPSRC Centre, University of Strathclyde

- 5. 'Update on Catalytic Hydrogen Transfer Reaction of Compound A In A Coflore ACR' Lihua Zhao, EPSRC Centre, University of Strathclyde
- **6.** 'Physical Form Screening of Olanzapine, Amoxapine and Clozapine' Rajni Miglani, University of Strathclyde
- **7.** 'Crystallisation of L-Glutamic acid polymorphs at constant temperature under different flow conditions'

Ulrich Schacht, EPSRC Centre, University of Strathclyde

- 'Modular test bench for continuous crystallisation' Anna Jawor-Baczynska, EPSRC Centre, University of Strathclyde
- **9.** 'In-situ monitoring of crystallisation processes in MSMPR reactors using non-evasive Raman Spectrometry'

Laura Palmer, EPSRC Centre, University of Strathclyde

- **10.** 'Evaluation of a Continuous Reactor for the Crystallisation of L-Glutamic Acid' Denise Logue, EPSRC Centre, University of Strathclyde
- **11.** 'Comparison of Two Continuous Reactors for the Cooling Crystallisation of L-Glutamic Acid, and a Particle Size Investigation'
  - Denise Logue, EPSRC Centre, University of Strathclyde
- **12.** 'Industrial Biotechnology Innovation Centre' Brian McNeil, University of Strathclyde
- **13.** 'A Study of the Effect of Mixing Mechanisms in Cooling Crystallisation of Adipic Acid' Natalia Falenta, EPSRC Centre, Heriot-Watt University
- **14.** 'The Institute for Process Research and Development' John Blacker, University of Leeds
- **15.** 'Enablers and Barriers for Continuous Manufacturing in the Pharmaceutical Industry' Aylin Ates and Rajan Talati, EPSRC Centre, University of Strathclyde





### **Poster Presentations**

- **16.** Configurable 3D-Printed millifluidic and microfluidic 'lab on a chip' reactionware devices' Maria Vincenza Anna Dragone, EPSRC Centre, University of Glasgow
- **17.** 'Flow-based methodologies for synthesis of complex chemical structures' Andreu Ruiz, EPSRC Centre, University of Glasgow
- **18.** 'Dynamic control of the synthesis of Au nanoparticles under flow conditions' Victor Sans Sangorrin, EPSRC Centre, University of Glasgow
- **19.** 'Understanding Polymorphism in Explosives: Crystallisation Studies on 2,4-Dinitroanisole' Paul Coster, EPSRC Centre, University of Edinburgh
- **20.** 'Co-crystallisation of Energetic Materials: HMX' Craig Henderson, EPSRC Centre, University of Edinburgh
- 21. 'The effect of additives on gibbsite auto-precipitation and bauxite residue flocculation when processing goethitic bauxites' Keddon Powell, EPSRC Centre, Loughborough University
- **22.** 'Continuous Real Time Monitoring of Pharmaceutical Crystallization Processes Using Process

Analytical Technology Array'

Ali Saleemi, EPSRC Centre, Loughborough University

**23.** 'Optimal Temperature Profile for the Reduction of Fines in a Continuous Plug Flow Crystallizer'

Aniruddha Majumder, Loughborough University

**24.** 'The influence of hydrodynamic environment on the nucleation mechanism of a chiral crystallization'

Craig Callahan, EPSRC Centre, Heriot-Watt University

**25.** 'On the effect of oscillation method on the nucleation mechanism of sodium chlorate in an oscillatory baffled crystallizer'

Craig Callahan, EPSRC Centre, Heriot-Watt University

- **26.** 'An investigation into parameters affect purity of crystals in OBC and STC.' Hannah McLachlan, EPSRC Centre, Heriot-Watt University
- **27.** 'Structural Diversity in Layered Organic Materials through Templating Co-crystallisation' Lynne Thomas, EPSRC Centre, University of Bath
- **28.** 'Multi-component Crystallization in a Continuous Flow Environment' Kate Wittering, EPSRC Centre, University of Bath
- **29.** '3D Nanotemplates for Protein Crystallisation' Umang Shah, Imperial College London





## **Poster Presentations**

- **30.** 'Heat Exchanger Fouling Mitigation via Seeding' Tomer Lapidot, Imperial College London
- **31.** 'Continuous Crystallization of L-Glutamic Acid in Mesoscale Oscillatory Baffled Reactors' Richard Abernethy, Newcastle University
- **32.** 'Polymorphism and polymerisation of acrylic acid' lain Oswald, University of Strathclyde
- **33.** 'Doctoral Training Centre in Continuous Manufacturing and Crystallisation' Catriona Morrison on behalf of EPSRC Centre and Doctoral Training Centre
- **34.** 'EPSRC Centre for Innovative Manufacturing in Continuous Manufacturing and Crystallisation Industry Engagement' Craig Johnston, CMAC and EPSRC Centre

## Exhibitors

AMTechnology

Alconbury Weston Ltd (AWL)

NiTech

Cambridge Reactor Design

Continuous Manufacturing and Crystallisation (CMAC )/ EPSRC Centre for Innovative Manufacturing in Continuous Manufacturing and Crystallisation

The Centre for Process Innovation (CPI)

The Technology Partnership (TTP)

**GSE Systems Limited** 

Mettler Toledo

Process Systems Enterprise (PSE)

ULab - Equipment sharing and lab management on the internet

Technology and Innovation Centre (TIC)

Wyatt





## **Delegate Listings**

Richard Abernethy, University of Newcastle Leila Alinaghian, EPSRC Centre, University of Cambridge Dr Patrick Andrews, RKES, University of Strathclyde Robert Ashe, AmTechnologies Dr Aylin Ates, EPSRC Centre, University of Strathclyde Dr Clive Badman OBE, CMAC Chair and GSK Dr Richard Bailey, EPSRC Alastair Barton, AWL Prof Ian Baxendale, University of Durham Prof John Blacker, University of Leeds John Brady, Chemtura Naomi Briggs, EPSRC Centre, University of Strathclyde Dr Cameron Brown, EPSRC Centre, Heriot-Watt University Craig Callahan, EPSRC Centre, Heriot-Watt University Andrew Campbell, TTP Paul Coster, EPSRC Centre, University of Edinburgh Dr Adam Cumming, DSTL Dr Sandy Dobbie, Chemical Sciences Scotland Maria Vincenza Anna Dragone, EPSRC Centre, University of Glasgow Caroline Edwards, Mettler Toledo Dave Edwards, GSK Paul Ewing, Fujifilm Natalia Falenta, EPSRC Centre, Heriot-Watt University Marianna Fazenda, University of Strathclyde Sue Fleet, BRITEST Prof Alastair Florence EPSRC Centre, University of Strathclyde Neil Francis, Scottish Enterprise Kenny Gilmour, Vitrex Dr Kevin Girard, Pfizer Joanna Gourlay, Scottish Development International Dr Colin Groom, CCDC Prof Gavin Halbert, EPSRC Centre, University of Strathclyde Dr Ian Haley, Metler Toledo Dr Malcolm Hannaby, TSB Stuart Harrison, GSE Dr Mark Hartshorne, Fujifilm

Prof Adam Harvey, Newcastle University Craig Henderson, EPSRC Centre, University of Edinburgh Prof Jerry Heng, Imperial College Paul Hodges, NiTech Steve Hulse, AWL Dr Anna Jawor-Baczynska, EPSRC Centre, University of Strathclyde Dr Gareth Jenkins, AMRI Dr Andrea Johnston, EPSRC Centre, University of Strathclyde Dr Blair Johnston University of Strathclyde Craig Johnston, CMAC, EPSRC Centre Prof Bill Jones, University of Cambridge Zoe Kemp, Scottish Development International Dr Alan Kennedy, University of Strathclyde Anneke Klapwijk, EPSRC Centre University of Bath Dr Markus Krumme, Novartis Ian Laird, Begg Tomer Lapidot, Imperial College Dr Mei Lee, GSK Dr Karen Lewis, GSK Prof Jim Lister, Purdue University Prof David Littlejohn, EPSRC Centre, University of Strathclyde Denise Logue, EPSRC Centre, University of Strathclyde Matthew Loryman, University of Strathclyde Dr Aniruddha Majumder, Loughborough University Craig Martin, Scottglass Dr Thomas McGlone, EPSRC Centre, University of Strathclvde Hannah McLachlan, EPSRC Centre, Heriot-Watt University Dr David McLean, Syngenta Prof Brian McNeil, University of Strathclyde Ewan Mercer, Perceptive Rajni Miglani, University of Strathclyde Dr Haralampos Miras, University of Glasgow Dr Catriona Morrison, EPSRC Centre, University of Strathclyde





## **Delegate Listings**

Neil Morton, AWL Prof Alex Mullen, University of Strathclyde Dr Hassan Muntaz, PSE Prof Zoltan Nagy, EPSRC Centre, University of Loughborough Prof Xiong-Wei Ni, EPSRC Centre, Heriot-Watt University Dr Alison Nordon, EPSRC Centre, University of Strathclyde Dr Iain Oswald, University of Strathclyde Dr Ahn Phan, Newcastle University Keddon Powell, University of Loughborough **Ornella Preisner, CPI** Dr Chris Price, GSK Prof Colin Pulham, EPSRC Centre, University of Edinburgh Vishal Raval, EPSRC Centre, University of Strathclyde Prof Chris Rielly, EPSRC Centre, Loughborough University Dr Rile Ristic, University of Sheffield David Ritchie, Syngenta Dr Amy Robertson, AstraZeneca Andreu Ruiz, EPSRC Centre, University of Glasgow Andy Rutter, GSK Dr Ali Saleemi, EPSRC Centre, Loughborough University Dr Victor Sans Sangorrin, EPSRC Centre, University of Glasgow Ulrich Schacht, EPSRC Centre, University of Strathclyde Dr Berthold Schenkel, Novartis Dr Bernd Schmidt, GSK Carol Scullion, Wyatt

Dr Jan Sefcik, EPSRC Centre University of Strathclyde Umang Shah, Imperial College Dr Kenneth Shankland, University of Reading Rachel Sheridan, EPSRC Centre, University of Strathclvde Dr Jon Paul Sherlock, AstraZeneca Dr Pauline Sillers, Syngenta Dr Gillian Smith, Cambridge reactor design Dr Jag Srai, EPSRC Centre, University of Cambridge Prof Gerry Steele, Visiting Professor University of Strathclyde Dr Paul Stonestreet. Roche Dr Kaska Sypek, Solid Form Solutions Rajan Talati, EPSRC Centre, University of Strathclyde Ryan Taylor, EPSRC Centre, University of Strathclyde Dr Lynne Thomas, EPSRC Centre, University of Bath Neil Todd, NiTech Trevor Todd, Bruker Dr Peter Tune, CPI Dr Jens Uhlemann, Bayer TS Linda Wallace, University of Strathclyde Alan Weir, GSK Dr Graeme White, EPSRC Centre, Heriot-Watt University Prof Chick Wilson, EPSRC Centre, University of Bath Kate Wittering, EPSRC Centre, University of Bath Prof Graham Wren, GSE, University of Strathclyde Prof Klaas Wynn, University of Glasgow Dr Dave Yewman, Croda Dr Lihua Zhao, EPSRC Centre, University of Strathclyde